



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3065-1
Job Sheet 183623



Part No: D3065-1

Job Qty: 60 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/14/18 - 10/19/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	60 pcs		9/14/18	0.00	2.12	Waterjet 1		Se 18/10/18
120	QC	60 pcs		9/14/18	0.00	0.00	QC8		38
132	Brake NC	60 pcs		9/14/18	0.02	1.60	Brake NC 2		9-89DAS
150	QC	60 pcs		9/14/18	0.00	0.00	QC5		38
160	HandFinish	60 pcs		9/14/18	0.00	0.87	HandFinish1		D.B. 18/10/18
161	QC	60 pcs		9/14/18	0.00	0.00	QC7-1		
180	Packaging	60 pcs		9/14/18	0.00	0.00	Packaging3-1		
190	QC21-SA	60 Ea		9/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 180 - LOCATION : GA

DAS
21
9-89

OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	7.4280 sf (.1238 ea) 7.6564	100-Waterjet	5114846

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M2024T3S.040	7	43	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240		
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577		
6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127		
7	Step Spacer	0.125inches $\pm$ 0.010	0.135 0.115		
8	Step Spacer	3.465inches $\pm$ 0.010	3.475 3.455		
9	Step Spacer	1.250inches + 0.012 - 0.001	1.262 1.249		
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358		
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866		
12	Step Spacer	0.040inches $\pm$ 0.010	0.050		

Dart.Hadley.Shannon

Container No: S116307
Part: D3065-1
Job No: 183623
Serial No/Batch: S116307
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 10/05/18
 1210 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
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D3065-1**Job Sheet 182957****Part No:** D3065-1**Job Qty:** 60 ea**Part Name:** Step Spacer**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		9/14/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	60 pcs		9/14/18	0.00	2.12	Waterjet1		
120	QC	60 pcs		9/14/18	0.00	0.00	QC8		
132	Brake NC	60 pcs		9/14/18	0.02	1.60	Brake NC 2		
150	QC	60 pcs		9/14/18	0.00	0.00	QC5		
160	HandFinish	60 pcs		9/14/18	0.00	0.87	HandFinish1		
161	QC	60 pcs		9/14/18	0.00	0.00	QC7-1		
180	Packaging	60 pcs		9/14/18	0.00	0.00	Packaging3-1		
190	QC21-SA	60 Ea		9/14/18	0.00	0.00	QC21		

Part Op **100** - 1-Cut as per Dwg D3065
Descriptions: **180** - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	7.4280 sf (.1238 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	7	48	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,250	
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083	2,095	
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3,940	
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4,190	
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577	0,590	
6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127	0,129	
7	Step Spacer	0.125inches $\pm$ 0.010	0.135 0.115	0,124	
8	Step Spacer	3.465inches $\pm$ 0.010	3.475 3.455	3,465	
9	Step Spacer	1.250inches + 0.012 - 0.001	1.262 1.249	1,250	
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358	0,370	
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866	0,870	
12	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030	0,040	

Plex 9/7/18 8:02 AM Dart.Gagnon.Michelle